

**Technical Data Sheet** Polypropylene – Random Copolymer **Produced in the United States** 

TotalEnergies Petrochemicals & Refining USA, Inc. **Polymers Americas** 

## **Description**

Polypropylene 3377HA utilizes proprietary technology to provide improved process stability as a coextruded surface layer in oriented films.

Antiblock: 3377HA is formulated with a special antiblock additive.

FDA: 3377HA complies with applicable FDA regulations for use in food contact applications. FDA statement available upon request.

Recommended Applications: 3377HA is recommended in orientation processes for manufacture of packaging tapes and films.

Processing: 3377HA resin processes on cast and oriented film extrusion equipment with typical melt temperatures of 450°F-525°F (232°C-274°C).

## **Characteristics**

	Method	Unit	Typical Value
Rheological Properties <sup>(1)</sup>			
Melt Flow	D-1238	g/10 min	3.5
Film Properties, Oriented (1)(3)			
Haze	D-1003	%	1.5
Elongation	D-882	% MD (TD)	150 (60)
Tensile Modulus	D-882	psi MD (TD)	350,000 (600,000)
Ultimate Tensile	D-882	psi MD (TD)	17,000 (35,000)
Gloss, 45°	D-2457	%	90
Thermal Properties <sup>(1)(2)</sup>			
Melting Point	DSC	°F (°C)	313 (156)
Other Physical Properties			
Density	D-792	g/cc	0.905

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<sup>(1)</sup> Data developed under laboratory conditions and are not to be used as specification, maxima or minima.
(2) MP determined with a DSC-2 Differential Scanning Calorimeter. Test procedure available upon request.

<sup>(3)</sup> Tenter-frame oriented film 1.0 mil..