



**TotalEnergies**

Refining & Chemicals  
Polymers

## Polypropylene Aceso® PPM R020

Technical data sheet  
Polypropylene - Random Copolymer  
Produced in Europe

### Description

Polypropylene Aceso® PPM R020 is random copolymer polypropylene with a Melt Flow Index of 1.8 g/10 min specially developed for the extrusion blow-moulding of medical containers and medical devices, to the exclusion of implants.

### Characteristics

	Method	Unit	Typical Value
<b>Rheological properties</b>			
Melt Flow Index 230°C/2.16 kg	ISO 1133	g/10 min	1.8
<b>Mechanical properties</b>			
Tensile Strength at Yield	ISO 527-2	MPa	26
Elongation at Yield	ISO 527-2	%	10
Tensile modulus	ISO 527-2	MPa	1000
Flexural modulus	ISO 178	MPa	900
Izod Impact Strength (notched) at 23°C	ISO 180	kJ/m <sup>2</sup>	6
Charpy Impact Strength (notched) at 23°C	ISO 179	kJ/m <sup>2</sup>	8
Hardness Rockwell - R-scale	ISO 2039-2		82
<b>Thermal properties</b>			
Melting Point	ISO 3146	°C	149
Vicat Softening Point	ISO 306	°C	
50N-50°C per hour			67
10N-50°C per hour			130
<b>Other physical properties</b>			
Density	ISO 1183	g/cm <sup>3</sup>	0.902
Bulk Density	ISO 1183	g/cm <sup>3</sup>	0.525

### Handling and storage

Please refer to the safety data sheet (SDS) for handling and storage information. It is advisable to convert the product within one year after delivery provided storage conditions are used as given in the SDS of our product. SDS may be obtained from the website: [www.polymers.totalenergies.com](http://www.polymers.totalenergies.com).

Information contained in this publication is true and accurate at the time of publication and to the best of our knowledge. The nominal values stated herein are obtained using laboratory test specimens. These are typical values not to be construed as specification limits. Before using one of the products mentioned herein, customers and other users should take all care in determining the suitability of such product for the intended use. Unless specifically indicated, the products mentioned herein are not suitable for applications in the pharmaceutical or medical sector. The Companies within TotalEnergies Petrochemicals do not accept any liability whatsoever arising from the use of this information or the use, application or processing of any product described herein. No information contained in this publication can be considered as a suggestion to infringe patents. The Companies disclaim any liability that may be claimed for infringement or alleged infringement of patents.