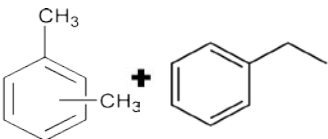
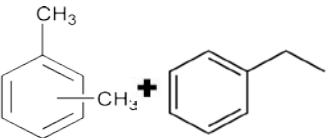


GPS Safety Summary – MIXED-XYLENE

SUBSTANCE NAME

MIXED-XYLENE

CHEMICAL IDENTITY

Name	Synonyms	CAS number	EC number	Molecular formula	Structure
Mixed Xylene	aromatic hydrocarbons, C8	90989-38-1	292-694-9	C ₈ H ₁₀	
Mixed Xylene	Xylene	1330-20-7	215-535-7	C ₈ H ₁₀	

USES AND APPLICATIONS

Mixed-Xylene is a mixture of the three isomers (ortho, meta & para-xylene), and in addition, a certain amount of Ethylbenzene. It is mainly used as a synthesis intermediate or as a solvent by the chemical industry. Mixed-Xylene may be present in some consumer products (such as coatings, cleaning agents, agrochemicals, fuel).



Refining & Chemicals

PHYSICAL/CHEMICAL PROPERTIES

Phys/Chem Safety Assessment

Property	Value
Physical state (at 20°C)	Liquid
Colour	Colourless
Odour	Aromatic
Density (at 20°C)	860 to 880kg/m ³
Melting / boiling point	-95 to 13°C/136 to 144°C
Flammability	H226 - Flammable liquid and vapour
Explosive properties	Explosion limits (% vol) : upper = 7.0 ; lower = 1.0
Self-ignition temperature	432 to 528°C
Vapor pressure (at 20°C)	6.5 to 9.5hPa at 20.0°C
Water solubility	Insoluble (146 to 191 mg/l at 25°C)
Flash point	>23°C (ASTM D 92) range: 18-32
Octanol-water partition coefficient (LogKow) (at 20°C)	3.1-3.2
Viscosity	0.67-0.73 mm ² /s

HEALTH EFFECTS

Human Health Safety Assessment

Effect Assessment	Result
Acute Toxicity	<u>Inhalation</u> : harmful by inhalation. High levels of exposure may cause headache , dizziness , nausea , confusion , loss of consciousness
	<u>Ingestion</u> : high levels of exposure may cause digestive troubles , nausea, vomiting and diarrhea
	<u>Skin Contact</u> : harmful in contact with skin
Local effect	<u>Irritating to skin</u> : may cause skin irritation and dermatitis due to the defatting properties of the product
	<u>Irritating to eyes</u> : contact with the liquid or exposure to vapours can be irritating to eyes
	<u>Irritating to the respiratory tract</u> : high levels of exposure may cause respiratory irritation
Sensitisation	Not regarded as a sensitiser
Toxicity after repeated exposure	<u>Inhalation</u> : repeated exposure to high concentrations exposure may cause hearing loss.
Genotoxicity -	Not genotoxic
Carcinogenicity	Not a human cancer concern. Produced tumours in animals that are of no, or questionable, relevance to humans
Reproductive toxicity	No adverse effects on fertility and not selectively toxic to the embryo/fetus
Aspiration hazard	In case of accidental swallowing, due to its low viscosity, the product may be aspired into the lung and induce a chemical pneumonitis developing over a few hours



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ENVIRONMENTAL EFFECTS

Environment Safety Assessment

Mixed-Xylene is not acutely toxic to aquatic organisms. It is insoluble in water and spreads out on the surface of the water, even if a small fraction of the constituents may be dissolved. It is considered inherently biodegradable. In the atmosphere, Mixed-Xylene is degraded quickly by photo-oxidation. The potential bioaccumulation of the product in environment is low to moderate. The product is not considered to be either persistent and bioaccumulative, nor very persistent and very bioaccumulative.

EXPOSURE

Human health

Consumer: Consumers may be exposed to Mixed-Xylene as a component of certain products (such as cleaning agents, coatings, and/or fuel). Based on model calculations, exposure will be below safe exposure levels as operation conditions and risk management measures recommended into the Safety Data Sheet (SDS) must be applied.

Worker: Mixed-Xylene is mainly used either in closed process with no likelihood of exposure or in closed continuous process with occasional situations where controlled exposure can occur. Workers may be exposed to Mixed-Xylene during, for example, product transfer operations, product sampling, or maintenance/repair activities. Exposure is minimized as operation conditions and management measures recommended into the SDS must be applied.

Environment

Exposure to the environment may take place during production of Mixed-Xylene, formulation, distribution and when consumer used products containing Mixed-Xylene. Based on model calculations and specific information from facilities manufacturing and using Mixed-Xylene, Mixed-Xylene would not pose concern for the environment as the risk management measures recommended into the SDS must be applied.

RISK MANAGEMENT RECOMMENDATIONS

Always handle the product in accordance with good industrial hygiene and safety procedures and apply risk management measures recommended into SDS. Workers must use appropriate Personal protective equipment (PPE) such as gloves, goggles, safety shoes, respiratory protective equipment, etc..., especially, during operations where emission may occur, like product transfer operations, product sampling, or maintenance/repair activities.

When using the product, avoid producing or diffusing fumes, vapour or spray into the air, avoid splashes, avoid contact with skin and eyes. As the product may form flammable / explosive vapor-air mixture, all possible sources of ignition must be removed. When using, do not eat, drink or smoke. If swallowed, rinse mouth with water, and do not induce vomiting. In case of eye or skin contact, rinse immediately with plenty of water, for at least 15 minutes, and get medical advice.

Specific risk management measures are reported for each identified use in the SDS.

STATE AGENCY REVIEW

- This substance has been registered under REACH (EC) 1907/2006.
- This substance has been evaluated under OECD HPV program.

REGULATORY INFORMATION / CLASSIFICATION AND LABELLING

Under GHS substances are classified according to their physical, health, and environmental hazards. The hazards are communicated via specific labels and the SDS. GHS attempts to standardize hazard communication so that the intended audience (workers, consumers, transport workers, and emergency responders) can better understand the hazards of the chemicals in use. Substances registered for REACH are classified according CLP (EC) 1272/2008.



Refining & Chemicals

Classification of the substance

EC-GHS (CLP) Classification according to the regulation EC 1272/2008 (EC-GHS) and ATP

Flam. Liq. 3
Asp. Tox. 1
Acute Tox. 4
Skin Irrit. 2
Eye Irrit. 2
STOT SE 3
STOT RE 2

Pictogram(s) GHS02, GHS07, GHS08



H Phrase(s)

H226 - Flammable liquid and vapour.
H304 - May be fatal if swallowed and enters airways.
H312 - Harmful in contact with skin.
H315 - Causes skin irritation.
H319 - Causes serious eye irritation.
H332 - Harmful if inhaled.
H335 - May cause respiratory irritation.
H373 May cause damage to hearing organs through prolonged or repeated exposure



Refining & Chemicals

P Phrase(s)

P201 - Obtain special instructions before use.

P210 - Keep away from heat/sparks/open flames/hot surfaces. — No smoking.

P260 - Do not breathe dust/fume/gas/mist/vapours/spray.

P273 - Avoid release to the environment.

P280 - Wear protective gloves/protective clothing/eye protection/face protection.

P301/310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.

P331 - Do NOT induce vomiting.

P303/361/353 - IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.

P309/311 - IF exposed or if you feel unwell: Call a POISON CENTER or doctor/physician.

P403/235 - Store in a well-ventilated place. Keep cool.

CONCLUSION

- Mixed-Xylene is mainly used as a synthesis intermediate or as a solvent. It may be present in some consumer products (such as fuel, cleaning agents, agrochemicals).
- Short exposure to high concentration of mixed-Xylene by inhalation, ingestion or skin contact, may cause toxic effects. Repeated exposure to high concentration of mixed-Xylene by inhalation may cause hearing loss.
- Exposure to humans and the environment is considered low if properly handled.

CONTACT INFORMATION WITHIN COMPANY

For further information on this substance or product safety summaries in general, please contact: pch.reach@total.com

Or visit the ICCA portal on: <http://www.icca-chem.org/en/Home/ICCA-initiatives/global-product-strategy/>

GLOSSARY

Acute Toxicity	Harmful effect resulting from a single or short term exposure to a substance
Biodegradation	Decomposition or breakdown of a substance under natural conditions (actions of micro organisms etc)
Bioaccumulation	Progressive accumulation in living organisms of a chemical substance present in the environment
Carcinogenicity	Ability of a substance to cause cancer
Genotoxicity	Ability of a substance effect to cause damage to genes
GHS	Global Harmonized System of chemicals classification
Hazard	Inherent substance property bearing a threat to health or environment
Persistence	Refers to the length of time a compound stays in the environment, once introduced
Reprotoxicity	Ability of a substance to cause fertility impairment and/or damage to the foetus or newborn and/or malformation of the newborn
Sensitising	Allergenic

DISCLAIMER

The information contained in this paper is intended as basic advice and general information to this designated specific product (substance) only and whilst this information is provided in utmost good faith and has been based on the best information to our belief and to our knowledge currently available, it is to be relied upon at the user's own risk. The information in this paper is not intended to provide medical or medical emergency response information, nor treatment information; all detailed safety and health information is to be found in the Safety Data Sheets (SDS) for the product (substance) concerned and to be consulted before use of this product (substance). The information in this Safety Summary is not replacing the SDS and is not automatically applicable if this product (substance) is used with other products (substances) or in other processes.

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